

# Double walled steel drawer system InnoTech for variable drawer widths Height 54 mm



- Quick insertion and removal of the drawer
- No bottom panel machining
- Toolless assembly/disassembly and convenient front panel adjustment
- Perfect drawer action with Quadro partial or full extension; optionally with Silent System for closing quietly and gently – adapted to the thickness of the cabinet sides with 16, 18 and 19 mm

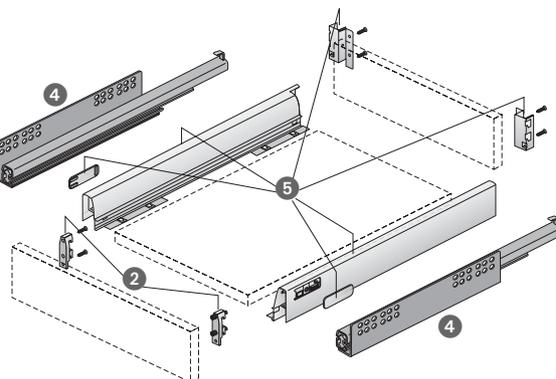
The following components are all you need for assembling an InnoTech wooden drawer:

- 5 Drawer set, height 54 mm
- + 2 Front connectors with expanding dowel or to screw-on
- + 4 Quadro drawer slides see page 5.2.65
- + Bottom and rear panel, 16 mm

## 5 Drawer set, height 54 mm

contains:

- 1 set drawer profiles, powder-coated steel
- 1 set back panel connectors, powder-coated steel
- 2 pcs cover caps with Hettich logo
- Pan-head screws  $\varnothing 3,5 \times 12$  mm



Nominal length mm	Order no. silver	anthracite	PU
470	9 079 029	9 079 037	1 set

Cover caps with customised imprint available on request

## 2 Front connectors

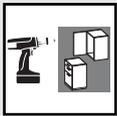
- White plastic

Assembly	Order no.	PU
A With expanding dowel	0 077 911	1/40
B Screw-on	0 077 910	1/40



Fixing with countersunk chipboard screw  $\varnothing 3,5$  mm

Technical information see page 5.2.116



# Double walled steel drawer system InnoTech for variable drawer widths Height 54 mm

**Quadro V6 Silent System/  
Quadro V6**

- Full-extension
- Load capacity 30 kg

**Quadro V6+ Silent System**

- Full-extension
- Load capacity 50 kg

**Quadro V8 Silent System**

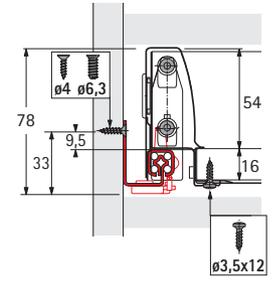
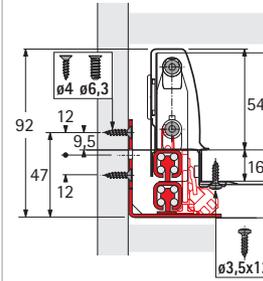
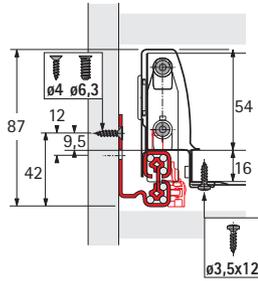
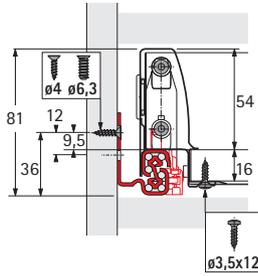
- Full-extension
- Load capacity 70 kg

**Quadro 30**

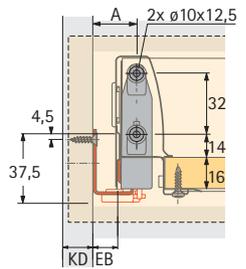
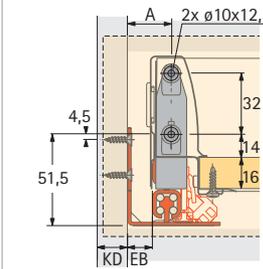
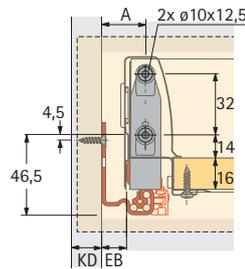
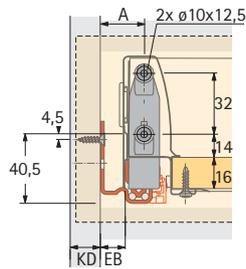
- Part-extension
- Load capacity 30 kg

Hole positions  
for Quadro/  
minimum  
installation  
height

For further  
details see page  
5.2.66 - 5.2.70



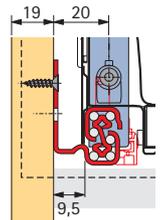
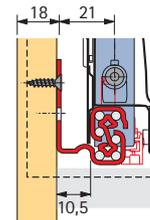
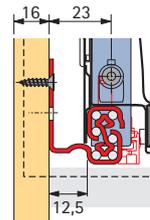
Hole positions  
for front  
connectors



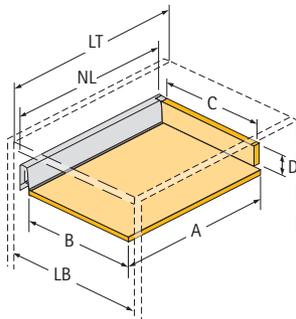
From a cabinet width of 800 mm, we recommend use of the Quadro V6+ or Quadro V8

By varying the Quadro installation width (EB), 3 different cabinet side panel thicknesses (KD) can be accommodated without changing the drawer dimensions. The following dimensions apply (mm):

Cabinet thickness (KD)	16	18	19
Quadro installation width (EB)	12,5	10,5	9,5
Dimension A	23	21	20



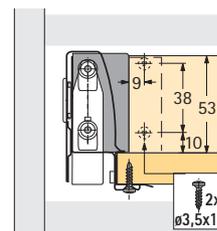
Dimensions



LB = inside cabinet width  
NL = nominal length  
LT = min. interior cabinet depth, depending on the Quadro used

Size	Wooden rear panel
A Bottom panel depth	NL + 10
B Bottom panel width	LB - 2 x EB - 51,5
C Rear panel width	LB - 2 x EB - 63
D Rear panel height	53

Wooden rear panel



Dimensions mm	Order no.	PU
ø 3,5 x 12	0 045 167	200
ø 3,5 x 20	0 045 168	200

Processing technology see group 2